

Work Order ID 107531

September-27-13 11:23:07 AM

ASAC
107531

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Item ID: D4436-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Bracket Assembly
 Start Date: 9/27/13 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 10/04/13 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: MLS Date: 13-09-27 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4436	A

100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg and intall grommet								

5 0 13-09-30

110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									

5

DAS 27 9-29 13 9 30

160	Identify as per dwg & Stock Location: <i>80272</i>	0.00							
160									
Packaging	Memo	0.00							
Packaging									

5x

DAS 26 9-29 13-9-30

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Start Date: 9/27/13 Start Qty: 5.00 ***5*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00				<i>[Signature]</i>	<i>[Signature]</i>	13/09/30	
170									
QC	Memo	0.00							
Quality Control									

MF
13-9-30

Picklist Print

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Work Order ID: 107531

Parent Item: D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 9/27/13

Required Date: 10/04/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC IPP RevB 11.12.22 per PA2
EC verified by:JLM IPP REV:C 12.01.24 PER DWG REV.A DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4440-1 Grommet		Manufactured	No			100	Each	37.0000	1	5		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		36							
				103225		35				5			
				80645		1							
				ST139F		1							
				79372		1							
D4435-043 Mount Bracket Assembly		Manufactured	No			100	Each	9.0000	1	5		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST271A		9							
				103220		9				5			
D4436-043 Aft Outboard Bracket Assembly		Manufactured	No			100	Each	15.0000	1	5		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST272		15							
				103428		15				5			
D4436-045 Aft Inboard Bracket Assembly		Manufactured	No			100	Each	17.0000	1	5		FF 13-09-30	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST271A		15							
				103601		8							
				97197		7				5			
				ST274		2							
				95872		2							

Picklist Print

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Work Order ID: 107531

Parent Item: D4436-041

Start Date: 9/27/13

Required Date: 10/04/13

Parent Item Name: Aft Bracket Assembly

Start Qty: 5.00

Required Qty: 5.00

AN525-832R6

Purchased

No

100

Each

142.0000

4

20

Screw

Location

Loc Qty

Loc Code

ST344

142

125303

142

20

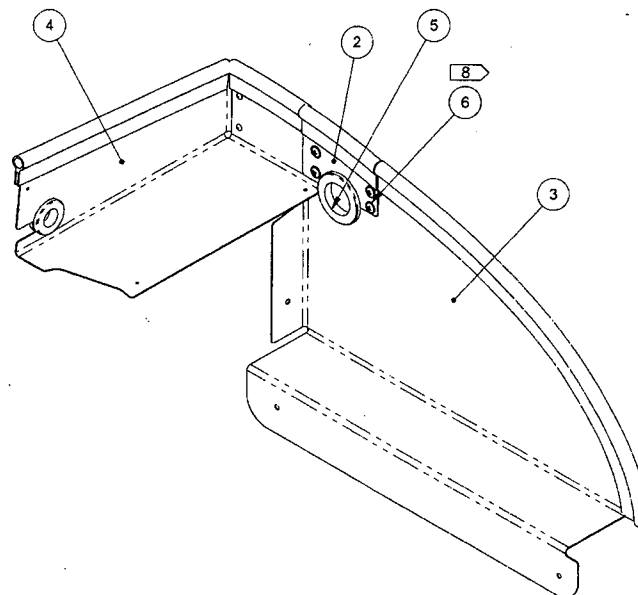
FF 13-09-30

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Shop Packet Print

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ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D4436-041	AFT BRACKET ASSEMBLY
2	1	D4435-043	BRACKET ASSEMBLY
3	1	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
4	1	D4436-045	AFT INBOARD BRACKET ASSEMBLY
5	1	D4440-1	GROMMET
6	4	AN525-832R6	SCREW



D4436-041 AFT BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.31 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

107531 M.L.S.
13-09-27

RELEASED
12 2012-01-23
MTP

A	NEW ISSUE	RF	12.01.17
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4436	SHEET 1 OF 7
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	COVER ASSEMBLY	NTS
DATE	12.01.17	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	